PLASKOLITE, INC.





Your LED Lighting Solution.

OPTIX[®] 95 LD provides a soft white satin appearance for a variety of lighting and signage applications. It combines high efficiency with excellent diffusing properties making it an excellent choice for LED lighting applications, backlit signage and illuminated POP displays. OPTIX[®] 95 LD is easily fabricated by forming, bending, routing, laser cutting or engraving.

OPTIX 95 LD

- Unsurpassed hot spot hiding power
- Superior diffusion properties while maintaining a high light transmission
- Produced with a specially formulated acrylic polymer that provides an attractive textured surface on one side
- Soft satin appearance
- Available in clear and white
- Thickness range from .060" to .236"

Contact Plaskolite for additional information.

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OPTIX-95 LD — Sheet Properties

Physical Properties	ASTM Test Method	Units	Values
Specific Gravity	D-792		1.19
Optical Refractive Index	D-542		1.49
Sound Transmission	E 90 E 413	db	27
Water Absorption	D-570	% By wt	0.4
Shrinkage	D-702	%	<5

Mechanical Properties				
Tensile Strength Tensile Elongation – Max. Tensile Modulus of Elasticity	D-638	psi % psi	11,030 5.8 490,000	
Flexural Strength Flexural Modulus of Elasticity	D-790	psi psi	17,000 490,000	
Izod Impact Strength – Molded Notch	D-256	Not	ft-lb/in Notch	0.4
Izod Impact Strength – Milled Notch		ft-lb/in Notch	0.28	
Tensile Impact Strength	D-1822	ft-lb/in ²	20	
Abrasion Resistance Change in Haze 0 cycles 10 cycles 50 cycles 200 cycles	D-1044	Haze, %	0 11.2 24.0 24.9	
Rockwell Hardness	D-785		M-95	

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions before adopting them on a commercial scale.

Thermal Properties	ASTM Test Method	Units	Values
Maximum Recommended Continuous Service Temperature		°F	170-190
Softening Temperature		°F	210-220
Melting Temperature		°F	300-315
Deflection Temperature 264 psi 66 psi	D-648	°F	203 207
Coefficient of Thermal Expansion – 30 to 30°C	D-696	in/(in-°F) x 10 ⁻⁵	3.0
Thermal Conductivity	C-177	BTU-ft/(hr- ft²-°F)	0.075
Flammability (Burning Rate)	D-635	In/minute	1.019
Smoke Density Rating	D-2843	%	3.4
Self-Ignition Temperature	D-1929	°F	833
Flame Spread Index Smoke Developed Index	E-84		115 550
Chemical			
Resistance to Stress – Critical Crazing Stress to:	ARTO		

ARTC		
modification	psi	900
of MIL-P-	psi	500
6997	psi	1,300
	psi	1,600
	modification of MIL-P-	modification psi of MIL-P- psi 6997 psi